

7 Feb 2020 (WEF 78-011)  
Version #55

## **Fleming 78 - Pilothouse Motor Yacht** **SPECIFICATIONS**

### **GENERAL DESCRIPTION**

LOA (hull): 77' 8" (23.66m)  
LOA (including swim step  
and anchor platform): 81' 6" (24.84m)  
LWL: 72' 4" (22.05m)  
Beam: 21' 5" (6.52m)  
Draft: 5' (1.52m)

Air draft (to top of radar arch): 21' 8" (6.60m) (without mast)  
Height from bottom of keel to top of radar arch 26'8" ((without mast)

#### **Displacements**

Minimum Operating Condition: 165,048 Lbs. (74,865kg)  
Loaded Condition: 197,800 Lbs. (89,721kg)

Main Engines: Twin MAN V12-1550 HP  
Transmissions: Twin Disc MGX6599A or ZF 2050A with  
electric shift and troll valves  
Reduction Ratio: 2.48:1 (TD) or 2.467:1 (ZF)  
PTO's Clutched C-Pad on both transmissions  
Engine Controls: Glendinning EEC3 (with back-up system)

Driveline: Aquadrive CV60 & HDL 780HT

Generators: Two Onan eQD 29 Kw 220v, 60Hz  
(European model 27Kw 230v 50Hz)

Stabilizers: ABT TRAC 12 Sq. Ft fins with winglets  
300 model actuators

Bow Thruster: ABT 60HP Hydraulic  
Stern Thruster: ABT 25HP Hydraulic

Fuel Tanks: 3,000 USG (11,356 Liters)  
Water Tanks: 440 USG (1,665 Liters)  
Black Water Tank: 230 USG (870 Liters)  
Grey Water Tank: 230 USG (870 Liters)  
Lube Oil Tanks (2): 95 USG (359 Liters)

Monitoring System: Fleming First Mate (FFM) / Boning

## **SPECIFICATIONS BY AREA OR GROUP**

### ***HULL***

Solid laminate construction, commensurate for hull size, made in female mold.  
Black Gel coated boot stripe  
Vinylester resin used for outer laminations  
Full-length stringers and athwartships frames laminated over foam  
Simulated planking grooves  
Gel coated finish  
Five coats of epoxy barrier coat below waterline  
Two coats of Black Pettit 1088 GA antifouling paint  
Pettit Metal Etch Primer 6455/044 and Pettit Epoxy Primer 4700 and Pettit 1088GL Trinidad Antifoul used on underwater metals  
Integrally molded guard with stainless steel rub strip  
Keel extends below running gear  
Keel space filled and sealed across top  
Solid stainless steel rudders with Aqualoy 22 Hi-strength stocks  
CE-approved stainless steel portlights  
Stainless steel keel shoe  
Shaft "I" struts  
Shallow shaft Tunnels – draft 5ft (1.52m)  
Fin cutters in front of stabilizer fins  
Molded Bustle under swim step (provides longer LWL) with access hatch on top of swim platform and interior storage compartment

### ***DECK AND SUPERSTRUCTURE CONSTRUCTION***

All parts made from molds.  
Corecell Cored construction  
Cook gel coat "Fleming White"  
Vinylester resin used for outer laminations

## **EXTERIOR**

Stainless steel trim around roofs, on forward teak cap rail, and guard  
Italian made exterior locks  
Hella LED navigation lights in accordance with relevant regulations  
Exterior seating with EZ-Dri foam, Sunbrella upholstery, and mesh backs for drainage  
Stainless steel Fleming & "F" Logo on port & starboard forward roof supports  
Docking cameras on port & starboard forward roof supports  
Groco serviceable exterior sea strainers

## **AFT DECK AREA**

Powered large central lazarette hatch, Flush with teak deck. Gaskets, lock & gutters with drains. Toggle switch operation, and remote emergency release device  
Watertight, locking engine room/crew access door with portlight  
Walk-in access to engine-room and crew's quarters  
Covered California deck with seating, table and serving counter  
Cockpit with teak decks  
FRP Swim step, with molded white non-skid surface and stainless-steel rub rail  
Powered hatch into bustle, with toggle switch operation and remote emergency release device  
Stainless steel telescopic swim ladder, can be deployed by swimmer  
Wide teak coaming around cockpit and transom gate  
FRP skirt inboard of teak cap  
Electric warping winches port & stbd  
Engine-room air intakes behind skirt and inside bulwarks  
Curved oval-section stainless steel ladder to flybridge boat deck with teak treads  
Sliding doors to salon. Aluminum with FRP skin, glass windows & stainless-steel weather strips  
Seadog style latches for doors  
Hot & cold shower fittings on inside of transom adjacent to door, with quick release shower head and flexi hose  
Salt water 316 Stainless steel faucet  
Fresh Water 316 Stainless steel faucet  
100 Amp Glendinning Cablemaster (Worldwide shorepower system accepts range 170-520v and 40-70Hz.)  
50 Amp Glendinning Cablemaster (Worldwide shorepower system accepts range 170-520v and 40-70Hz.)  
Overhead lighting with dimmer control  
LED rope lighting under coaming skirt  
Chocks at hull sides and transom (4)  
Six 15" heavy duty Stainless steel cleats secured to plates inside bulwarks  
Deck scuppers piped out through transom at bootstripe  
Integrally molded seats  
316 grade Stainless steel handrails across transom  
Courtesy LED "F" logo lights  
CCTV Camera with full pan, tilt & zoom, connected to FFM monitoring system

## **SIDE-DECKS**

Wide side decks along both sides of boat with teak decks  
316 grade stainless steel handrails along house-side  
Teak rail cap on bulwarks  
Bulwark doors opening inboard with Seadog style latches and bolts

### Stainless steel overhead lights

Courtesy LED "F" logo lights at steps up to Portuguese deck

Stainless steel handrails at side deck steps.

Stainless-steel grab rails over side deck bulwark gates port & stbd

Steps to Portuguese Bridge deck with teak treads

House side windows with tinted, tempered glass and FRP frames

Two sets of spring-line roller chocks per side

Five 15" heavy duty Stainless steel cleats per side, recessed into bulwarks

Non-spill fuel fills in steps port and stbd, with custom stainless steel "F" logo lids.

Can fill all fuel tanks from port or stbd fuel fills

## ***PILOT-HOUSE DECK LEVEL***

Teak decks

Portuguese Bridge

Teak rail cap

Locker doors in aft face of Portuguese bridge, access to large vented storage with Dri-Deck flooring

316 grade stainless steel handrail around forward side of pilot house.

316 grade stainless steel handrails at side of pilothouse Port & Stbd

Sliding Aluminum pilothouse doors with Stainless steel weather seals

Hinged doors Port & Stbd through Portuguese bridge to foredeck with stainless steel gas spring retainers

Individual Screen wash and heavy duty self-parking wipers on windshield

Clear, tempered 10mm glass, in forward facing windshields

Pilothouse windows are fixed and have FRP frames

Inward opening doors on Portuguese Bridge side decks Port & Starboard

Galley cooktop and microwave vent

## ***FOREPEAK***

Accessed through hatch on forward deck

Twin chain bins each with capacity of 400 ft. (121 meters) of ½" (13mm) chain

Chain and rope lockers with removable stainless steel access plate, chain pipes & rollers

Watertight collision bulkhead

Forepeak drains directly overboard.

Bitter end fittings

Hatch scuppers

High gloss poly paint finish

Overhead LED waterproof light

Access to hydraulic windlass motors

Chain wash solenoid

Dri-Deck flooring

## **FWD DECK**

Beige color non-skid deck  
Cabin trunk with white non-skid finish and one large CE approved stainless steel skylight to forward cabin  
Vented deck lockers in cabin trunk  
Stainless steel handrail on cabin trunk  
Teak rail cap on bulwarks increasing in width going forward  
Stainless steel stanchions to support handrail  
Oval stainless-steel hand rail  
Deck lockers forward either side of anchor platform with white non-skid finish  
FRP anchor platform with integrally molded white non-skid and two sets of rollers  
Two Maxwell RC12 hydraulic windlasses with pendant control, and control panels at both stations (P/H & F/B)  
176 Lbs. (80Kg) Stainless steel Ultra Anchor with Stainless steel Ultra Swivel Ultra Chain hook with strop (for securing anchor when stowed)  
400ft (121m) length of 1/2" (13mm) Stainless-steel Grade 60 German chain  
Anchor platform with twin anchor rollers and chain stopper  
Chain stoppers  
Eight 15" heavy duty Stainless steel cleats  
Stainless steel roller chocks  
316 grade stainless steel pulpit. Welds ground and polished.  
Foredeck LED "F" logo lights at steps through gates thru Portuguese bridge.  
Hatch to forepeak  
Two Smartplug shorepower inlet for 220v, 60Hz, 50A (European model 230v, 50 Hz, 32A)  
Salt water 316 Stainless steel faucet inside foredeck lockers  
Fresh water 316 Stainless steel faucet inside foredeck lockers  
Plug in for windlass control  
Deck drains plumbed to boot-stripe to prevent black streaks  
Stainless steel, CE-approved portlights  
Foot switch for chain wash system  
Teak burgee pole

## **FLYBRIDGE**

Two-level arrangement  
Upper level includes L-settee, small FRP table, two forward facing Stidd bench seats either side of helm and a single Stidd helmseat on the centerline  
Lower level has straight & L-settees and large FRP table with Corian or granite counter top  
Beige color non-skid deck  
Entertainment center with electric BBQ, sink, refer, and icemaker  
Control station with electronic engine controls  
Powered Electro-hydraulic steering with destroyer-type wheel

Rudder angle indicator on FFM Monitoring System  
Retractable electronics console  
LED rope lighting inside console  
Lexan venturi with Stainless steel rail & track  
FRP Radar arch with spreader lights  
Flybridge cushions on settees with EZ-Dri foam, Sunbrella upholstery and mesh backs for drainage  
Perfix snaps for attaching cushions  
Kahlenberg D-330 Air horn with twin trumpets, P449-25 Compressor/reservoir, V-149K 24v Solenoid valve  
Stainless steel railings with mid safety rail  
Stainless steel safety rail by sliding hatch  
Fire system repeater alarm  
CCTV Camera with full pan, tilt & zoom, connected to FFM monitoring system  
15" color touchscreen for FFM monitoring system including MAN engine instrumentation  
Dri-Deck flooring in storage areas and under seating  
Watertight, locking access door to pilothouse with portlight  
Two Mastervolt 24v to 12v DC-DC converters with 12v battery back-up system.  
ABT TRAC-LINK color touchscreen control panel for stabilizers  
Low level courtesy LED lights with "F" logo

## ***BOAT DECK***

Integrally molded beige non-skid on deck  
Integrated deck drains with gutter system  
316 grade Stainless steel handrails  
Removable mid-rail on port side for liferaft deployment  
1,500 lb capacity Steelhead ES1500 davit with powered luffing, hoisting, telescopic boom, and rotation  
Hinged hatch to cockpit ladder  
GFCI 110v AC outlet (European model 230v RCD protected)  
Boat deck with access from flybridge and from California deck  
Fresh Water 316 stainless steel faucet  
Stainless steel saddles for tender rails (supplied loose)  
Aluminum plate located inside deck for tender tie down  
Teak flag pole with internal stainless steel reinforcement

## **TECHNICAL SPACES**

### **LAZARETTE**

Accessed through single large powered hatch in cockpit with remote emergency release device  
Steering gear, K9 cylinder with 14.5" stroke  
Hypro Marine hydraulic power pack on anti-vibration mounts with FRP drip tray  
Deck and hatch scuppers  
Hull finished with gloss white polyurethane paint  
LED overhead lights  
440 USG (1,665 liters) total capacity in polyethylene fresh water tanks with sight gages  
Fresh water tanks isolation valves  
Aft shorepower inlet circuit breakers  
Starboard platforms and sole boards with stainless steel lifters  
100 amp Cablemaster  
50 amp Cablemaster  
Noise reducing tiles installed on top of prop tunnels  
Submersible bilge pump  
High bilge level alarm

### **MACHINERY SPACE (ACCESSED FROM FORWARD LOBBY)**

Two 20 USG Torrid water heaters  
Black water tank 230 USG (870 Liters)  
Two Gianneschi heavy duty, 24v, black water discharge pumps  
Gianneschi heavy duty, 24v, Sea water pump  
Grey water tank 230 USG (870 Liters)  
Grey water discharge pump  
Two stacked Outback 3,500 watt Inverters with by-pass system (European model is 3,000 watts each)  
Bowthruster and associated hydraulics  
Windlass hydraulic manifold  
AC and DC (LED) lighting  
Submersible bilge pump  
High bilge alarm  
24v, 1,200 A/H house battery bank - 12 pcs Lifeline AGM GPL-L16T-2V (2 volt) batteries wired in series  
Battery bank auto-controlled ventilation fan  
AC system & shorepower control equipment  
Air conditioning compressors for cabins including VFD for pilothouse aircon  
Fire detection and automatic extinguishing system, with remote pull  
Machinery space is ventilated, and sound proofed  
Sump pump

## Air-Conditioning for Machinery Space

CCTV Camera with full pan, tilt & zoom feature connected to central monitoring system

ASEA frequency converter (36Kw) accepts 170-520v, 40-70Hz (allowing worldwide use). One input 100A and second input of 50A

## **ENGINE ROOM**

Accessed from aft lobby via stairs down from port side-deck

Full standing headroom

MAN V12-1550 Engines with 220v block heaters (1,550 HP @ 2,300 RPM)

Electric fuel priming pumps for main engines

Aquadrive CV Joints and thrust bearings

Fiberglass drip pans with LED lighting

Two 29Kw 60Hz Onan generators (27Kw, 50Hz European model)

NIM module for gensets – allows genset data to be displayed on FFM Monitoring System

Work bench with Stainless steel top and storage drawers

Spare parts storage bins

Bilge pump

Sump pump

Dual Gianneschi Fresh water pumps, pressure regulator, and flow sensor

Fresh water system (debris) filter

Crew 10 USG (37 Liters) water heater

Fuel transfer system with pump, filter and fuel flow meter/totalizer

Lube oil tanks (2) and lube oil transfer system

Fire detection and suppression system with auto engines/genset/blowers/air intakes shutdown

Automatic engine room ventilation & air circulation system

Freshwater fill hose

Stabilizer actuators & associated hydraulic controls

Engine/generator start batteries – Lifeline AGM type GPL-8DL (4)

Fire retardant FRP fuel tanks (4) 3,000 USG (11,356 liters) total capacity, with sight gages

Heavy duty sound insulation covered with perforated aluminum

Arctic steel raw water strainers for engines, gensets, aircon, and all seawater intakes

Bilges painted with glossy white poly paint

Hinged shaft covers

Sole board covered with Lonseal vinyl.

AC (LED) and DC (LED) lighting

110v GFI electrical outlets (European model 230v RCD protected)

Double platform Anti-vibration soft mounts for genset

Stainless steel mirror finished plates on inboard face of aft fuel tanks

Stainless steel mirror finished engine stringer caps



Airtight FRP door with dog down latch with viewing port  
Starboard platforms and sole boards  
Lead foam sound insulation  
Air-conditioning compressor and VFD for salon air-conditioning  
16,000 BTU Air-conditioning for engine room  
Two CCTV cameras with full pan, tilt & zoom connected to FFM monitoring system  
Two Delstar 200 amp, 24v heavy duty, brushless, auxiliary alternators with Balmar MC-624 external regulator and battery temperature sensor  
Two 24v Mastervolt 15-amp battery chargers, one for each engine/genset battery bank

## **INTERIOR**

### **GENERAL**

Accommodation with three staterooms & crew cabin  
Teak and holly soles throughout – hand-laid solid timber (not plywood)  
LED Recessed lighting throughout  
LED mood rope lighting  
Wood blinds with teak retainers  
Synthetic leather headliner - grey  
Light fixtures polished stainless-steel finish  
Vimar light switches and AC outlets with graphite grey silk faceplates  
Interior locker door handles with polished stainless-steel finish  
Raised teak panels on all cabinet doors throughout (including crew cabin)  
Raised teak panels on cabin doors in accommodation  
Headroom 6' 6" (1.97m) minimum throughout  
Interior seating, upholstered with standard beige fabric  
All drawers constructed with dovetail joints  
Interior bulkheads feature sandwich construction with lead foam sound insulation

### **PILOTHOUSE**

Chart table with double-guide drawers and stops  
Chart light on flexible arm  
Overhead and lower consoles with ample space for full range of electronics  
Backlit electrical panels  
Fleming First Mate (FFM) Monitoring System 15" color display screen on lower console – See systems for detailed description  
Glendinning electronic controls with back-up system  
Stidd 500XL low back Helm Seat with Chrome Package, footrest, drink holder, and black Ultraleather upholstery

FFM Monitoring System remote control unit mounted in stbd arm of Stidd seat  
L-settee on raised platform with large teak table  
Day head with toilet, washbasin and opening portlight  
Stairs down to galley  
File drawer with heavy-duty stainless-steel sliders  
Windshield glass, clear, tempered, 10 mm thick  
Self-parking, heavy-duty windscreen wipers with multi-speed/intermittent controls  
& individual fresh water wash on forward-facing windows  
ABT TRAC-LINK color touchscreen control panel for stabilizers, thrusters, and  
hyd pumps selection  
Dismountable control console with space for owner supplied electronics  
Engine instruments displayed on 15" color touchscreen screen on lower console  
with dedicated space for Autopilot control  
Electronic engine controls. Glendinning EEC 3 with synchronizer and troll  
Back-up electronic engine controls (gear and throttle)  
Hypro Marine electronic, powered hydraulic steering with Destroyer type steering  
wheel  
Back-up Steering control panel with back-up rudder angle indicator  
Ritchie Compass with light & dimmer (specify required hemisphere)  
Overhead electronics console  
Synthetic leather headliner - grey  
Demister blower on forward facing windows  
Jog lever (friction type) controls for hydraulic bow & stern thrusters  
Wiring routes to facilitate equipment installation  
Overhead LED lighting with dimmer  
LED red and white dimmable bridge lights in upper console  
Cruisair reverse cycle air-conditioning, which can be run on inverters whilst main  
engines are running  
Black water tank level indication and pump control on FFM System with auto  
pump shut-off when tank empty, and auto head shut-off when tank full  
Generator digital control & display panels with start/stop  
Windlass up/down switches & control circuit breaker  
Fire system remote panel  
Bilge and sump pump control on advisory panel  
Custom stainless-steel fold down bookshelf fiddles  
Pre-wired for intercom/phone/data/AV system  
Dimmer for instrument lighting  
Main engine sea water flow alarms  
"Charcoal" suede fabric on upper surface of consoles  
Smoke detector inside pilothouse console  
Smoke detector under flybridge console  
Sconce lights with shade

### ***Pilothouse Day-Head***

Porcelain wash basin in granite counter top  
Locker and medicine cabinet with mirror  
Tecma toilet  
Intake and discharge head vent fans  
Synthetic leather headliner - grey  
Air-conditioning outlet

### **GALLEY**

Granite countertops  
Under-mount stainless steel double sink  
Insinkerator waste disposal unit  
Instahot dispenser for instant hot and cold filtered water  
Miele oven  
Miele 18" wide Dishwasher  
Stainless steel convection microwave with cooktop overboard vent  
Refrigerator/freezer  
Trash compactor  
Three burner Miele Induction cooktop  
Custom removable Stainless steel pot holders  
Ample drawers and lockers  
Overhead storage lockers with hinged doors  
Storage cabinet under sink with automatic LED lighting  
Swivel faucet with removable spray head  
110v AC GFCI outlets (European model 230v RCD protected)  
Overhead cabinets with hinged teak doors

### **SALON**

Fixed windows in house sides with medium grey tinted, tempered, glass.  
Entertainment center with cabinets and bookshelves along starboard side  
TV cabinet at starboard aft corner with powered TV Lift  
L-settee to port  
Bar cabinet with granite counter, sink, combo fridge/icemaker, and bottle storage  
Teak coffee table with storage locker  
Synthetic leather headliner - grey  
Aft sliding doors open to covered California deck at same level as salon  
Overhead LED lighting on dimmers  
Pre-wired for intercom/phone/data/AV system  
Teak joinery with satin varnish hand-rubbed finish  
Granite (or Corian) countertops  
Teak valance over windows with LED rope lighting

Overhead LED lighting on dimmers  
Access hatch to allow for engine removal  
Cruisair reverse cycle air-conditioning  
Composite sole = FRP sandwich with honeycomb core and sound insulating material  
Sconce lights with shade

## **ACCOMMODATION**

### **GENERAL**

Teak and holly soles  
Teak paneling and Synthetic leather wall coverings - grey  
Synthetic leather headliners - grey  
Beveled edge mirrors  
All staterooms ensuite  
Hanging lockers with LED auto-light and louvered doors  
CO detectors installed in all cabins (including crew) and salon  
Smoke detectors installed in all cabins  
Lead foam sound insulation in all accommodation bulkheads  
Arched interior doors  
Custom stainless-steel fold down bookshelf fiddles  
Cabin & Head doors with gaskets

### **HEADS**

Ventilation blowers  
Fiber-glassed shower enclosures with glass and stainless steel partitions  
Marble or granite shower pans  
Temperature and pressure-compensated shower mixer valves  
Marble or granite countertops with under-mount ceramic basins and designer faucets  
Medicine cabinets  
Stainless steel towel rails  
Tecma heads  
Trident Premium Sanitation hose  
Holding tank full indicator  
110v AC GFCI outlet (European model 230v RCD protected)

### **FORWARD LOBBY**

Reached from pilothouse by stairs which shelve and increase in width as they descend

Stainless steel handrail vertical post  
Hatch to machinery space  
Access doors into master, VIP and guest staterooms  
Stacked Bosch Washing machine and Bosch Dryer

## **MASTER STATEROOM**

Walk-in closet  
Sliding door to ensuite head and shower  
Four large stainless steel CE-approved Port lights with removable insect screens  
Tapered King-sized bed with hydraulic lift and storage under  
Foam mattress  
Upholstered Headboard  
Teak lockers either side of bed  
LED Rope lighting under bed  
Two hanging lockers. Teak faced with double louvered doors and automatic interior lights  
TV space on bulkhead  
Drawers with center guides and stops  
Beveled-edge European sourced mirrors  
Door stops and holders.  
Doors with raised teak panels, and teak frame with arched top  
Bulkheads with teak to waist height with Synthetic leather (grey) above with teak chair-rail trim at join  
LED overhead lighting on dimmers  
Berth LED reading lights.  
CO detector  
Smoke detector  
Vanity on stbd side  
Custom stainless-steel fold down bookshelf fiddles  
Drapes  
Synthetic leather headliner - grey  
Cruisair reverse cycle air-conditioning  
FFM 4.3" touchscreen panel with CCTV control

## **GUEST STATEROOM - (PORT)**

Available with twin beds or one double  
Stainless Steel CE-approved port lights with removable insect screens  
Sliding door to ensuite head  
Hanging locker with louvered door & auto-light.  
110v AC outlets (European model 230v RCD protected)

Foam mattresses  
Upholstered Headboards  
LED overhead lighting.  
Berth LED reading lights  
LED Rope lighting and drape tracks at portlight openings.  
Full height beveled-edge European sourced mirror  
CO detector  
Smoke detector  
Custom stainless-steel fold down bookshelf fiddles  
Drapes  
Synthetic leather headliner - grey  
Cruisair reverse cycle air-conditioning

### **VIP STATEROOM (FORWARD)**

Four Stainless Steel CE-approved Port lights with removable insect screens  
CE approved skylight providing light, ventilation and emergency exit  
Oceanaire powered insect and black-out screen for skylight  
Tapered queen-sized bed with hydraulic lift and manual slide with storage under  
Retainer device for sliding bed securing knob  
Foam mattress  
Upholstered Headboard  
Teak lockers either side of bed  
LED Rope lighting under bed and steps  
Two hanging lockers. Teak faced with double louvered doors and automatic interior lights  
TV space on bulkhead  
Drawers with center guides and stops  
Beveled-edge European sourced mirrors  
Door stops and holders.  
Doors with raised teak panels, and teak frame with arched top  
Bulkheads with teak to waist height with Synthetic leather (grey) above with teak chair-rail trim at join  
LED overhead lighting on dimmers.  
Berth LED reading lights.  
CO detector  
Smoke detector  
Drapes  
Synthetic leather headliner - grey

## **CREW'S QUARTERS**

Accessed from aft lobby via stairs from port side-deck  
Two berths  
Twin hanging lockers  
Drawers  
Desk with mirror  
LED overhead lighting on dimmers.  
Berth LED reading lights.  
Toilet room with Tecma head, shower and washbasin  
Escape hatch  
Air Conditioning  
FFM monitoring system with 15" color touch-screen  
CO detector  
Smoke detector

## **SYSTEMS**

### **STEERING**

Hypro Marine electronic steering (ECS), with electronic helm units at Pilothouse and Flybridge.  
Hydraulic Power-pack with on-demand variable speed primary hydraulic pump, back-up pump, and pre-plumbed Autopilot Pump in lazarette  
Shielded power supply cables  
Back-up steering control panel with dedicated rudder angle indicator in pilothouse.  
Rudder angle indicators at pilothouse and flybridge station on FFM Monitoring System  
Solid stainless-steel rudders of axe-blade type with Aqualloy 22 high-strength stocks  
Rudder tubes extend above waterline  
Destroyer type steering wheels at flybridge and pilothouse  
Pilothouse steering wheel has teak grips

### **ENGINE CONTROLS**

Glendinning EEC 3 electronic engine controls with troll, and synchronizer at pilothouse and flybridge.  
Back up engine controls system in pilothouse (gear and throttle)

## **PROPULSION AND TRANSMISSION SYSTEM**

Twin Common Rail MAN V12-1550 HP marine diesel engines  
Transmissions Twin Disc MGX 6599A or ZF 2050A with electric shift and troll valves. 2.467:1 reduction ratio  
4-blade Nickel Aluminum bronze propellers (NSP type)  
Shafts Aqualloy 22 Hi-strength  
Aquadrive anti-vibration system  
Shaft seals cast bronze of traditional type using Buck Algonquin dripless packing system  
Arctic steel sea strainers on engines and gensets  
Recessed I-struts in tunnels with cutlass-type bearings  
Underwater exhaust at transom

## **FUEL SYSTEM**

Four FRP fuel tanks made with vinylester and fire-retardant resins and with a fire proof outer coating  
3,000 USG (11,356 Liters) total fuel capacity  
2,500 USG (9,463 Liters) in one internally-divided FRP tank and 500 USG (1,892 Liters) in two FRP side tanks  
All fuel tanks have sumps and drains with shut-off valves  
Fuel management panel for engine/genset fuel supply/return selection  
High capacity 24v DC Fuel Transfer pump with suction & delivery manifolds  
Digital fuel flow totalizer  
Monitoring system displays contents of all tanks in pilothouse, flybridge and crew cabin in gals/liters and percentage  
Pressure type fuel tank level sensors connected to FFM monitoring system  
Twin Racor 1000 duplex model filters with change-over valve and vacuum gage for main engines, drip pans under filters  
Water in fuel (WIF) sensors on main engine filters  
Racor 500 model filters for gensets  
Fuel tank float switches and Hi-level alarm with transfer pump auto shut-off feature  
Sight glasses on all fuel tanks with solenoid operated safety valves  
Electric fuel priming pumps for both main engines

## **LUBE OIL TRANSFER SYSTEM**

Reverso oil change pumps on port and stbd sides of engine room connected to transmissions, main engines and gensets  
Quick-release fittings for flexible operation



## **PLUMBING**

### **SANITARY**

Tecma heads in each of three staterooms, dayhead and crew head  
All toilets flush to 230 USG (870 Liters) FRP holding tank with level indicator on FFM  
Toilets can be flushed with Seawater or Freshwater  
Anti-odor charcoal filters on black tank vents port and stbd to promote cross flow ventilation  
Two Gianneschi, heavy duty, high capacity, black water discharge pumps  
Tank level indicator and pump control on Fleming FFM monitoring system  
Plastic lined pressure accumulator tank  
Black water tank suction deck fittings port and stbd side  
Black water tank seawater flushing system, with self-closing safety valve  
Black water discharge seacocks with position indication – prevents discharge pumps running if valves are closed

### **GREY WATER SYSTEM**

230 USG (870 Liters) grey water tank with Headhunter discharge pump  
Tank level indicator on Boning central monitoring system  
Basins and showers drain to individual sumps each with own pump  
Each pump has 3-way valve to drain overboard or into grey water tank  
Anti-odor filters port and stbd on tank vents

### ***FRESH WATER SYSTEM***

440 USG (1,665 Liters) in three polyethylene tanks in lazarette  
Sight glasses on water tanks  
Dual heavy duty Gianneschi 24v DC freshwater pumps, inlet filter & flow sensor  
Two 20 USG (75 Liters) Torrid water heaters with drain valve, pressure relief valves and mixer safety valve  
Hot water heating of both main water heaters with 220v AC heating elements and heat exchanger coils  
Heat exchanger system and circulation pump for heating domestic water from port main engine via heat exchanger, circulation pump runs automatically when engine is running  
Forward and aft fresh water wash-down outlets  
10 USG (37 Liters) Crew water heater in engine room  
Whale plumbing system  
Fresh water coil hose in engine room  
Pressure type water tank level sensor connected to FFM monitoring system  
Thermal expansion tank

## **SEA WATER SYSTEM**

Gianneschi 24V, heavy duty, seawater pump and strainer  
Plumbing to chain wash solenoid  
Salt water 316 Stainless Steel faucet on foredeck  
Salt water 316 Stainless Steel faucet in cockpit  
Sea water flush line connected to black water tank, with self-closing safety valve  
Whale brand plumbing  
Arctic steel intake strainers for main engines, generator, watermaker and sea water system

## **BILGE SYSTEM**

3 pcs 3,700 GPH Rule electric bilge pumps with auto/man control  
1 pc 2,000 GPH Rule electric bilge pumps with auto/man control (bustle)  
2 Whale gulper sump pumps  
USS type bilge pump/high level alarm float switches in bustle, lazarette, engine room, and forward bilge - connected to FFM monitoring system  
Bilge counter on FFM monitoring System records number of times bilge pump runs

## **ELECTRICAL**

### ***ELECTRICAL – AC***

Two 29 Kw, 220v, 60Hz Onan eQD (27Kw, 230v, 50Hz) generators, single phase, in sound shield, double mounted on anti-vibration soft mounts, with NIM module  
50 amp Smartplug forward  
50 amp aft shorepower inlet with Glendinning Cablemaster  
150 amp shore supply connected to ASEA frequency converter accepting 170-520v, 40-70Hz, allowing worldwide use  
100 amp aft shorepower inlet with Glendinning Cablemaster  
100 amp aft shore supply connected to ASEA frequency converter accepting 170-520v, 40-70Hz, allowing worldwide use  
Digital AC meters at source select panels, volts, amps, frequency and watts  
Panels back lit  
Approved Marine Grade Tinned copper wire  
Dedicated inverter compliant buss  
Hinged panels for serviceability.  
Vimar AC outlets with Graphite Grey Silk Faceplates

## **ELECTRICAL – DC**

Main ships system is 24V DC

Three isolated 24v battery banks– all batteries are Lifeline AGM type

1,200 Ah House battery bank - 12pcs Lifeline 2-volt AGM batteries connected in series

255 Ah port engine/genset starting battery bank – Two Lifeline GPL-8DL

255 Ah stbd engine/genset starting battery bank– Two Lifeline GPL-8DL

105 Ah 12v Backup battery – Lifeline GPL-31T

12v DC provided via two 24v-12v DC-DC, 20 amp, converters & back-up battery system located on flybridge

Remote controlled battery master switches operable from Pilothouse, also allows paralleling of battery banks

Two stacked 3500 watts Outback pure sine-wave inverters with 170 amp (@ 24 volts) battery charging capacity (European model is 3,000 watts each)

Inverter remote control panel in pilothouse.

Two Delstar 200 amp 24v heavy duty, brushless, auxiliary alternators with

Balmar MC-624 external regulator, and house battery temperature sensor

Two 24v Mastervolt 15-amp battery chargers, one for each engine/genset battery bank.

Engine/genset battery banks also charged by MAN engines original alternators

Remote Switching

Outback Flexnet DC House Battery Bank Monitor shows voltage, state of charge and current flow in & out of house battery bank – info displayed on Mate remote panel in pilothouse, and on FFM monitoring system

DC load distribution panel with breakers and meters back-lit with dimmer

Hinged panel for serviceability

Approved Marine Grade Tinned copper wire

Vimar light switches with Graphite Grey Faceplates

LED lighting and dimmers

## **ELECTRICAL BONDING**

Copper strap or cable connecting all thru-hulls, underwater fittings, pulpit and flybridge rails – (equipotential bonding system)

Shaft brushes

Zincs on transom (2)

Zincs on shafts (2)

Copper strapping system in engine room, flybridge and pilothouse for SSB radio counterpoise

## **FLEMING FIRST MATE - MONITORING SYSTEM (FFM)**

15" color touchscreen located in Pilothouse  
15" color touchscreen located on Flybridge  
15" color touchscreen located in Crew Cabin  
4.3" color touchscreen repeater located in Master Cabin  
Home page with "Ready for Sea checklist"  
Digital switching of AC & DC loads, with feedback and status monitoring  
SMS remote alarm system sends text messages. (requires SIM card)  
Remote control panel located in Stidd seat arm rest  
iPad remote access  
CCTV System with (5) Pan/Tilt/Zoom cameras at engine room (2), Machinery Space, Flybridge, Cockpit.  
Docking cameras on port & starboard forward roof supports  
Control and indication of ASEA frequency converter  
Data logging

System monitors/displays the following parameters:

All MAN engine data and alarms - analog, digital and graphic view  
Navigation lights (monitoring and control) with back-up control panel  
Bilge pumps, including counter recording number of time pump has run  
Sump pumps  
High bilge level alarms  
Fire system – Cylinder pressure  
Heat detectors  
Smoke detectors  
Black water tank level and control of discharge pump  
Status of black water discharge seacocks  
Fuel Tank levels using pressure type sensors  
Water tanks level using pressure type sensor  
Port and Stbd engine room air intake shutters  
Engine room, machinery space, sea water & exterior ambient air temperature  
Fresh water system pressure  
Fresh water system flow  
Seawater system pressure  
Seawater system flow  
Engine room blowers  
Engine room door  
Cockpit hatch  
Cablemaster (in/out)  
Passarelle (in/out)  
Engine room lights  
Steering pump  
Back-up steering pump

Engine controls  
Watermaker (if installed)  
Main engines seawater flow sensing  
Hydraulic cooling seawater flow sensing  
Genset engine data  
Wind speed & direction  
GPS (SOG, COG & Position)  
Range  
DC voltage (24v and 12v battery banks)  
Battery Master Switch position  
Fwd & aft Shorepower voltage, frequency and current draw  
Inverter voltage, frequency and current draw  
Genset/s voltage, frequency and current draw  
Bilge counter  
CCTV System

## **HYDRAULIC SYSTEM**

American Bowthruster central hydraulic system using variable displacement pumps on both engines, and TracLink color touchscreen panels at Pilothouse & Flybridge.

This dual pump system powers:

12 sq. ft. stabilizer fins with winglets and model 300 actuators

60 HP, 16" diameter bow thruster

25 HP, 12" diameter stern thruster

Twin Maxwell RC12 anchor windlasses

Hydraulically operated stabilizer locking pins, hydraulically driven sea water cooling pump, with pre-plumbed back-up pump

Friction type jog lever controls for bow & stern thrusters at both stations

## **MISCELLANEOUS OUTFIT**

**eFIT** – (Electronic Fleming Information Tablet) all technical documentation is supplied on an Apple iPad including, a comprehensive Owner's Manual with system descriptions, schematics, wiring diagrams, product manuals and equipment list.

**Propsmith** – All new Fleming's are equipped with a Propsmith tool which can be used for simple, trouble-free installation and removal of the propellers. The PropSmith is both a prop puller and a prop pusher, with no risk of damage to the prop.

Cruisair reverse cycle air-conditioning throughout using REU model quiet blowers and SMX HT controls

Sump and condensate pump for air-conditioning in forward cabin

Trudesign composite seacocks on all through hulls at or below waterline

Sika-Flex deck Caulking

5/8" thick teak deck

Pre wiring with coax, CAT 5 and speaker cables throughout as follows:-

- CAT 5 - 2 x from salon stereo cabinet to behind FB inboard panel, PH console & each cabin
- Speaker wire - 2 x from salon stereo cabinet to FB radar arch port and stbd, PH console, each cabin, laz or aft deck overhead
- COAX - 1 x from salon stereo cabinet to behind FB inboard panel, PH console, and each cabin
- COAX - 4 x from salon stereo cabinet to FB stbd settee near davit base

## **CONSTRUCTION STANDARDS**

All Fleming Yachts are built to comply with the appropriate marine and environmental regulations for the area in which the yacht is delivered

**USA** - NMMA Certified Manufacturer fully complying with: ABYC, USCG and EPA regulations.

**European** - Built to CE-RCD Category "A" Ocean Standard using the relevant ISO standards.

**Australia** - Australian Standard 1799.1-2009

**Canada** - Transport Canada TP1332E 04/2010

## **MANAGEMENT & ENVIRONMENT**

Fleming Yachts Construction (HK) Ltd management and environmental systems have met and been approved by ISO 9001:2008 Quality Management Systems and ISO 14001:2004 Environmental Management Standards.

## **AFTERWORD**

The question most manufacturers ask themselves when considering a new feature is whether it is necessary to include it in order to sell the boat. In the case of the Fleming, we ask only whether its inclusion will make the boat safer, better or more convenient. That is why we have introduced literally hundreds of refinements since we started construction in 1985 and why we continue the process today.

For that reason, Fleming Yachts reserves the right to make changes to specifications and equipment without notice.